

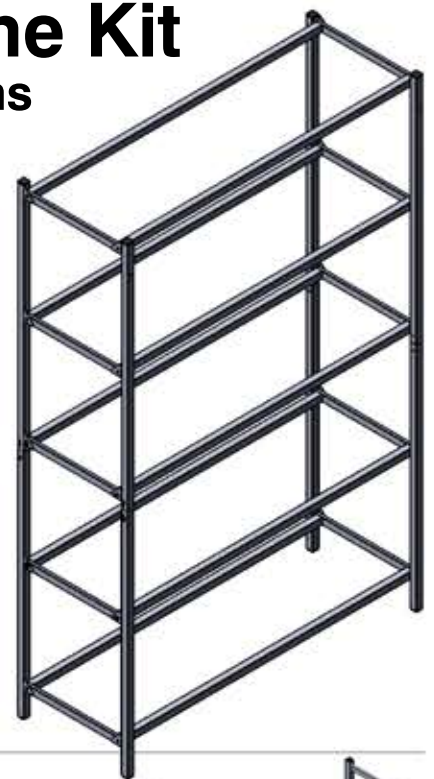
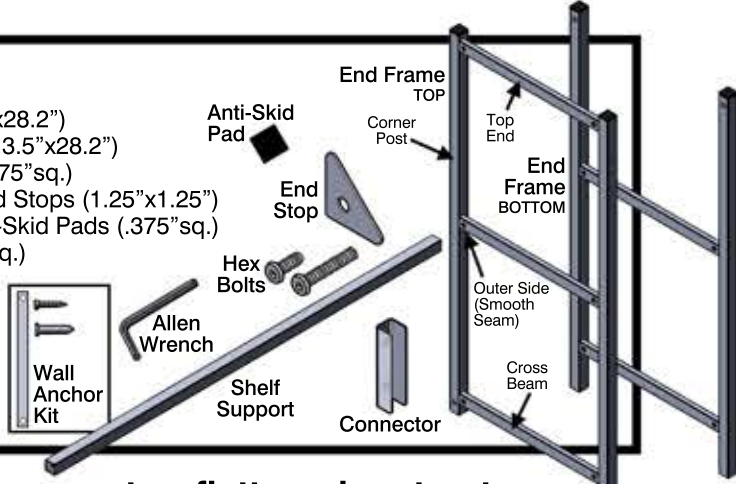


# 5 Shelf Steel Frame Kit

## Assembly Instructions

### Parts Included:

- 2 - End Frames TOP (13.5"x28.2")
- 2 - End Frames BOTTOM (13.5"x28.2")
- 10 - Shelf Supports (35.4"x.75"sq.)
- 20 - Triangular Shelving End Stops (1.25"x1.25")
- 20 - Adhesive Shelving Anti-Skid Pads (.375"sq.)
- 4 - Connectors (2.75"x.63"sq.)
- 20 - Allen Bolts (M6x30mm)
- 8 - Allen Bolts (M6x10mm)
- 1 - Allen Wrench
- 1 - Wall Anchor Kit  
(1 - Metal Strip, Screw and Anchor)



**Assemble unit on a carpet or flattened carton to protect the unit and the floor from scratches.**

NOTE: Shelf Units can be assembled without using Shelving End Stops by instead using the Shelving Anti-Skid Pads (see Step 7).

### Step 1

Insert two Connectors partially into the tops of the Corner Posts of a BOTTOM End Frame lining up the holes. Secure with the *short* Hex Bolts.



### Step 2

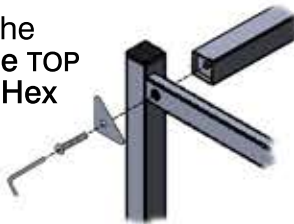
Place a TOP End Frame over the extended Connectors in the BOTTOM End Frame. Secure with the *short* Hex Bolts. Repeat Steps 1 & 2 with the other set of End Frames.



### Step 3

Attach a Shelf Support to the top/inside of the End Frame TOP Cross Beam – using a *long* Hex Bolt and End Stop.

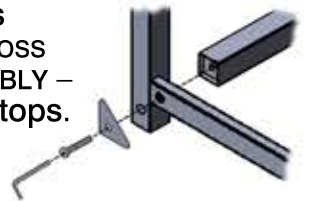
*Make sure the bottom of the End Stop aligns with the bottom of the Cross Beam.*



### Step 4

Attach additional Shelf Supports to the inside of the remaining Cross Beams of the End Frame ASSEMBLY – using *long* Hex Bolts and End Stops.

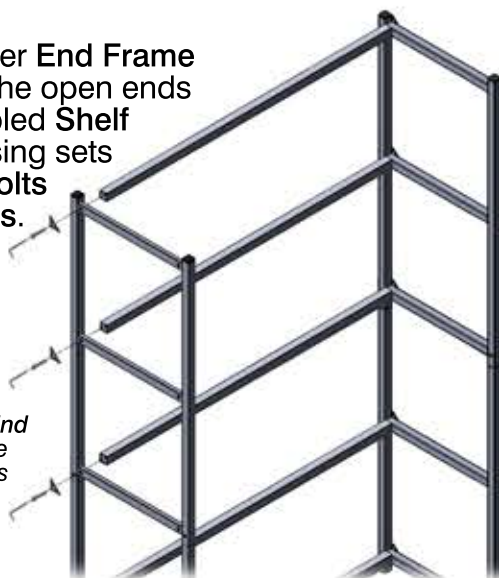
*Make sure the bottom of the End Stops align with the bottom of the Cross Beams.*



### Step 5

Attach the other End Frame ASSEMBLY to the open ends of the assembled Shelf Supports – using sets of *long* Hex Bolts and End Stops.

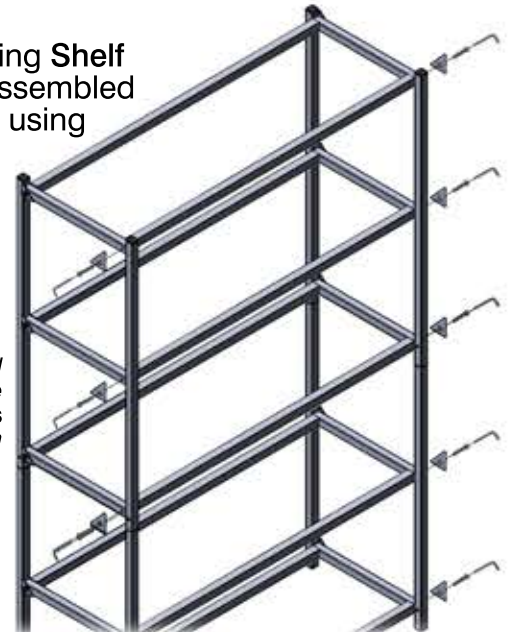
*Always make sure the bottom of the End Stops align with the bottom of the Cross Beams.*



### Step 6

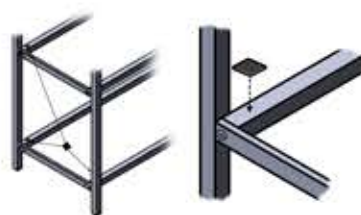
Attach the remaining Shelf Supports to the assembled End Frame Unit – using sets of *long* Hex Bolts and End Stops.

*Re-tighten all Hex Bolts and be sure End Stops align with bottom of Cross Beams.*



### Step 7

Apply Anti-Skid Pads to the four corners of each level as shown.



### Step 8

Complete Shelf Unit by placing DAKOTA (36"x 11.75") Shelves on the various levels (purchased separately).

### Step 9 WALL ANCHOR ASSEMBLY

Wall Anchor Kit



a. Position the completed Shelf Unit against the wall.



b. Wrap Anchor Strip around the center of the 2nd Shelf Support from the top.



c. Mark the location of the Anchor Strip, drill a 3/8" hole in the wall and insert the Anchor.



d. Screw the Wall Anchor Strip to the wall to secure the Shelf Unit.